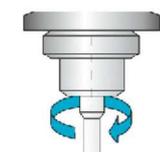
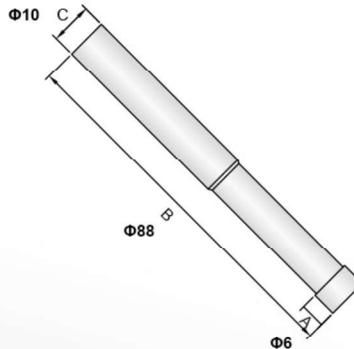


MEP

型 CERAMIC EDGE FINDER

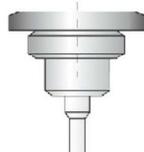


MEP-10



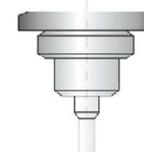
(側面) side

- (1) 先把巡邊器回轉後，慢慢靠近測定物。
Turn the Edge Sensor facing to workpiece, then approach to workpiece slowly.



(側面) side

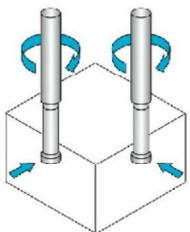
- (2) 測定端子的振動到停下來時徐徐移動出去。
Once the sensor touches the workpiece, the sensor block moves backwards.



(正面) front-side

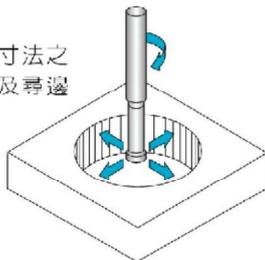
- (3) 再細微的傳出時，急速的偏心的時點，就是測定值。移送測定端子(10m/m)的半徑5m/m時主軸與加工物之端面就一致。

Workpiece position can be calculated by measuring the backward distance of the sensor block. Assuming the moving distance is 10 mm., the spindle center line is in 5 mm position. Move the sensor out of workpiece along with the workpiece edge.

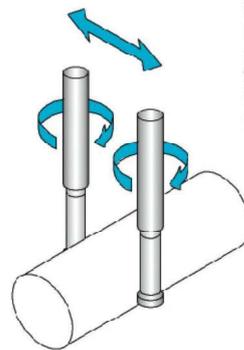


基準位置之設置
set up the standard position

內徑寸法之測定及尋邊



measure the internal diameter



溝幅之測定

※MEP 型：具有不導磁之特性，前端使用全陶瓷之材質

※精度：0.005mm

※MEP TYPE: The mep type is nonmagnetic, and the front tip wholly made of ceramic.

※Accuracy: 0.005mm

Ceramic[陶瓷] HV:1350°

單位/Unit:mm

ORDER NO.	TYPE	G.W. weight kgs	包裝尺寸 L x W x H
08420010	MEP-10(W)	0.06	120 x 45 x 25
08420010	MEP-10(B)	0.06	120 x 45 x 25